

Form 2513w

(438)

Printed in U. S. A.

LIST OF PARTS



MACHINE No. 150w161

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- R. Merlized.
- X. Black Oxide.
- XC. Hardened and Black Oxide.
- Y. Blade Nickel only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series

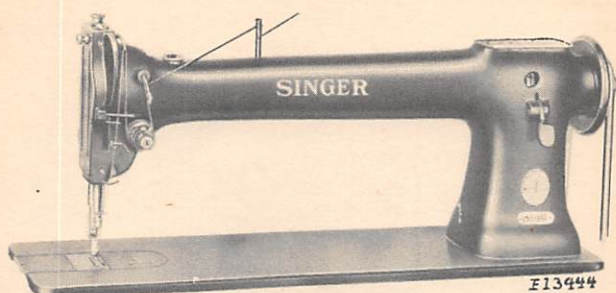
200001 to 201500 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 351501 to 351800 are Nut Numbers.
201801 to 202000 and 351801 to 352000 are Roller Numbers.
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 150w161

HIGH SPEED.

BALL BEARING. DROP FEED. KNEE LIFTER.

Has extra long arm having 16 inch clear space at right of
needle and 5/16 inch presser bar lift.

For stitching labels to folded shirts and other work
requiring additional space under the arm.

Maximum stitch 5 to the inch.

No.	Plate	Name
*263301	-----	Arm with 202135 and 263003
244070	15941	" Cap with two 244071
244071	-----	" " Oil Wick
200278H	15326	" " Screw
202248	15326	" " " Washer
263003	15931	" Oil Cup
204235	15326	" Position Pin (2)
200040E	15944	" Screw (3)
202005	15326	" " Washer (3)
263302	15947	" Shaft
263005	15941	" " Ball Bearing
*263006	-----	" " " " Collar with 200352C and 201007C
263007	15941	Arm Shaft Ball Bearing Collar 263006 with 263005
200352C	15931	Arm Shaft Ball Bearing Collar Position

Secret

PARTS FOR MACHINE No. 150w161

No.	Plate	Name
201007C	15931	Arm Shaft Ball Bearing Collar Set Screw
263008	15941	" " " " Retainer
200098E	15931	" " " " " Screw (3)
265048	15946	" " Bushing (center) with 202260
202260	-----	" " " " Oil Packing (wick)
20338C	16501	" " " " Set Screw
263096	15941	" " " (front) with 223847
223847	-----	" " " " Oil Packing (wick)
200502B	15326	" " " " " Thumb Screw
204329	-----	" " " " " Pad
200338C	16501	" " " " Set Screw
263105	15946	" " Connection Belt
263009	15941	" " " " Pulley with 200327C, 200602E and two 202253
263160	-----	Arm Shaft Connection Belt Pulley 263009 with 263094, 263095, 263161, 263162, two each 201531E and 350351C
200602E	15326	Arm Shaft Connection Belt Pulley Position Screw
200327C	15326	Arm Shaft Connection Belt Pulley Set Screw
202253	15326	" " " " " Spring Flange
263011	15942	Balance Wheel (disc) (belt groove 2-1/8 in.diam.) with 200328C and 200335C
144D	15931	Balance Wheel Adjusting Screw
200328C	15326	" " Position Screw
200335C	15326	" " Set Screw
*263303	-----	Bed
263013	15946	" Plate (back)
263197	15941	" " " Gasket (paper)
200577XC	15931	" " " Screw
263158	15941	" Slide (front)
263099	16501	Bobbin
210846	16501	" Case Base
241402	16501	" " Cap with 200592C, 201016F and 263110
241403	-----	Bobbin Case Cap complete, Nos. 200964C, 210736, 210914 and 241402
210913	16501	Bobbin Case Latch
210914	-----	" " " 210913 with 210734 and 210735
210735	16501	Bobbin Case Latch Fulcrum Pin
210734	16501	" " " Lever
210736	16501	" " " Spring
200964C	16501	" " " Stop Screw
263145	16501	" " Stop
200136D	16501	" " " Screw
263110	16501	" " Tension Spring
201016F	16501	" " " " Regulating Screw
200592C	15931	" " " " Screw

PARTS FOR MACHINE No. 150w161

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No	Plate	Name
241404	-----	Bobbin Case complete, Nos. 210846 and 241403
263091	15946	Face Plate
202135	15931	" " Position Pin
200462B	15931	" " Thumb Screw
202275	15941	Feed Bar
200641C	15904	" " Hinge Screw (driving)
201522E	15904	" " " " Nut
202276	15904	" " Slide Block
202298	15904	" " " " Crank with 200038C
203124	-----	" " " " "202298 with 200205F, 201518E and 202276
200038C	15904	Feed Bar Slide Block Crank Pinch Screw
200205F	15904	" " " " " Hinge Screw
201518E	15904	" " " " " " Nut
207056	15949	" Dog
200106E	15904	" " Screw
202297	15942	" Driving Connection with 200054E and 202277
202298	15904	Feed Driving Connection Crank with 200038C
200038C	15904	" " " " " Pinch Screw
200545C	15904	" " " " " Hinge Screw
201518E	15904	" " " " " " Nut
202277	-----	" " " " " Oil Packing (wick)
200054E	15904	" " " " " Pinch Screw
263161	15941	" " Eccentric (indexed)
263162	15941	" " " Adjusting Disc
263094	15904	" " " " " Locking Stud
263095	15904	Feed Driving Eccentric Adjusting Disc Locking Stud Spring
350351C	15904	Feed Driving Eccentric Screw
201531E	15904	" " " " " Nut
263304	15947	" " Rock Shaft
263305	-----	" " " " " 263304 with 200641C, 201522E and 202275
202305	15904	Feed Driving Rock Shaft Center (2)
200043C	15904	" " " " " Set Screw (2)
202306	15942	" Lifting Connection with 200054E and 202277
202307	15904	Feed Lifting Connection Eccentric with 200382C and 200437C
200437C	15904	Feed Lifting Connection Eccentric Posi- tion Screw
200382C	15904	Feed Lifting Connection Eccentric Set Screw
200545C	15904	Feed Lifting Connection Hinge Screw
201518E	15904	" " " " " Nut
202277	-----	" " " " " Oil Packing (wick)
200054E	15904	" " " " " Pinch Screw
263306	15947	" " Rock Shaft

PARTS FOR MACHINE No. 150w161

No.	Plate	Name
202305	15904	Feed Lifting Rock Shaft Center (2)
200043C	15904	" " " " " Set Screw (2)
213161	15904	" Regulating Lever with 213657
200665C	15904	" " " Hinge Screw
206452	15904	" " " Spring
213657	15904	" " " Pin
263183	-----	Hook with 263134 and two 462C
263184	15931	" 263183 with 200145C, 200614C, 263034, 263122 and two 200596F
263185	-----	Hook and Bobbin Case complete, Nos. 241404 and 263184
263122	15931	Hook Gib
200614C	15931	" " Hinge Screw
200596F	15931	" " Screw
263134	-----	" Oiling Felt
462C	15931	" Set Screw
263307	15947	" Shaft with 263139
263029	15941	" " Ball Bearing
*263030	-----	" " " " Collar with two 200383C
263031	15941	" " " " " 263030 with 263029
200383C	15931	" " " " " Set Screw
263032	15942	" " " " Retainer
200098E	15931	" " " " " Screw (3)
263191	15942	" " Bushing (front) with 202423
202423	-----	" " " " Oil Packing (wick)
200346C	15931	" " " " Set Screw
263033	15942	" " Connection Belt Pulley with 202324 and two 201018C
201018C	15944	Hook Shaft Connection Belt Pulley Set Screw
202324	15931	Hook Shaft Connection Belt Pulley Spring Flange
222583	-----	Hook Shaft Oil Packing (wick) (back)
202260	-----	" " " " " (front)
263139	-----	" " " Wick
263034	15931	" Washer Needle Guard
200145C	15931	" " " " Screw
237837	15946	Knee Lifter Connection Lever
263308	-----	" " " " 237837 with 202447, 263309 and two 200262H
200262H	15931	Knee Lifter Connection Lever Hinge Screw
202447	15946	" " " " Lifting Rod with 202302
202302	15931	Knee Lifter Connection Lever Lifting Rod Cotter Pin
263309	15947	Knee Lifter Lifting Lever
200262H	15931	" " " " Hinge Screw
263192	15946	Needle Bar with 200141F
263117	15933	" " Bushing (lower)
263193	15931	" " " (upper)

No.	Plate	Name
200352C	15931	Needle Bar Bushing Set Screw (2)
263035	15933	" " Connecting Link
263036	15933	" " " " Oil Guard
200161D	10247	" " " " " Screw
263037	15946	" " " " Oiling Felt
200161D	10247	" " " " " Screw
202333	15933	" " " " Stud with 202254
202254	-----	" " " " Oil Packing (wick)
200374C	15931	Needle Bar Connecting Link Stud Set Screw
*206891	-----	" " " Stud
202329	15933	" " " " 206891 with 200086C and 202330
202330	-----	Needle Bar Connecting Stud Oil Packing (wick)
200086C	15931	Needle Bar Connecting Stud Pinch Screw
202328	15946	" " Crank with 200335C, 200428C, 202333 and two 200374C
263038	-----	Needle Bar Crank 202328 with 202329, 202398 to 202400 and 263035
203172	15933	Needle Bar Crank Friction Washer
200428C	15933	" " " Position Screw
200335C	15326	" " " Set Screw
200141F	15933	" Set Screw
244033	-----	Presser Bar (hollow)
202335	15946	" " 244033 with 200074F
263039	15933	" " Bushing
200352C	15931	" " " Set Screw
202339	15933	" " Lifter
200653C	15933	" " " Hinge Screw
244004	15944	" " Lifting Releasing Lever Bracket
200260D	15933	Presser Bar Lifting Releasing Lever Bracket Guide Screw
206608	15933	Presser Bar Lifting Releasing Lever Bracket Spring
263194	15944	Presser Bar Position Guide with 200048D
200048D	15944	" " " " Pinch Screw
263098	15944	" " Spring
202346	15944	" " " Stop Rod
200492B	15944	" " Thumb Screw (pressure reg- ulating)
200475B	15944	Presser Bar Thumb Screw Thumb Set Screw
202355	15942	" " " " " " "
		Packing (brass)
206786	15944	Presser Foot
200074F	15944	" " Screw
263195	15944	Take-up (auxiliary) with 200137H
200137H	15933	" " Set Screw
202398	10247	" Lever

No.	Plate	Name
202399	10247	Take-up Lever Driving Stud with 202277
202277	-----	" " " " Oil Packing (wick)
202400	10247	Take-up Lever Hinge Stud with 202423
202423	-----	" " " " Oil Packing (wick)
200383C	15931	" " " " Set Screw
263040	-----	" " Oiling Felt
200132E	10247	" " " " Screw (2)
263041	15944	" " " Wick with 263097
263097	-----	" " " " Wire
244048	10247	Tension Disc (back)
244049	10247	" " (front)
202404	10247	" Release Plunger
202405	10247	" " Washer
202407	10886	" Spring
263106	15945	" " Washer
200625F	10247	" Stud with 204925
200061C	15944	" " Set Screw
204925	15945	" " Washer
201572B	10886	" Thumb Nut
263107	-----	Tension complete, Nos. 200625F, 201572B, 202405, 202407, 202410, 244048, 244049 and 263106
202410	15945	Thread Controller Spring
202411	15945	" " " Stop
200132E	10247	" " " " Screw
202412	15945	" Guide
202414	15945	" "
202415	15945	" "
202417	15945	" "
263118	15945	" " (on needle bar bushing)
200582H	15945	" " Screw
200355H	15945	" " Set Screw
200397C	15945	" " " "
240034	15945	" Retainer
200368H	15945	" " Set Screw
263056	15949	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D
200577XC	15931	Throat Plate Screw (2)

ACCESSORIES

No.	Plate	Name
200157B	15945	Attachment Screw
263099	16501	Bobbin (5)
*225482	-----	" Case Screw Driver Blade
*225483	-----	" " " " Handle
225497	14334	Bobbin Case Screw Driver complete, Nos. 225482 and 225483
231337	15945	Cloth Guide
200459C	15945	" " Thumb Screw
135 x 21	-----	Needles, three each sizes 14 and 16
228316	-----	Drip Pan with four 1 in. wire nails
12361	14334	Machine Hinge Connection (2)
41400	14334	" Rest Pin (wood)
120342	14334	Oiler (copper plated) with 120343
120343	14334	" Spout (3-1/2 in. long)
*225484	-----	Screw Driver Blade
*225485	-----	" " Handle
225498	14334	Screw Driver complete (7-1/4 in. long), Nos. 225484 and 225485
225554	14334	Wrench (steel)

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

225453	10886	Frame with 202277 and 225438
225454	10886	" Hinge Pin
202277	-----	" Oil Packing (wick)
225438	10886	" " Well Cap
225455	10886	" Spring
225456	10886	" " Plunger
202473	10886	Pulley with 200380C
200380C	10886	" Set Screw
225381	10886	Spindle
225444	10886	Stop Latch
200056E	10886	" " Screw
225458	10886	" " Thumb Lever
225459	10886	" " " " Hinge Stud
225459	10886	" " " " Joint Stud
202478	10886	" " Trip Lever
200299H	10886	" " " " Hinge Screw
225461	10886	Tension Bracket with 201499B
200082D	10886	" " Screw
228026	10886	" " " Washer
2102	10886	" Disc
202407	10886	" Spring
201499B	10886	" Stud

ACCESSORIES

No.	Plate	Name
201572B	10886	Tension Stud Thumb Nut
225462	-----	Bobbin Winder Tension Bracket complete, Nos.201572B,202407,225461 and two 2102
225433	10885	Bobbin Winder and Tension Bracket Base
225382	10885	Universal Bobbin Winder complete, Nos. 200056E,200082D,200299H,202473,202478 225381,225433,225444,225453 to 225456, 225458,225462,228026,two each 225459 and wood screws 3/4 in.,No.12,R.H.B.

KNEE LIFTER

228294	15947	Rock Lever with two 356C
228295	15947	" " Bracket with 356C and four wood screws 7/8 in.,No.12
228299	-----	Rock Lever Bracket 228295 with 228294 and 228297
228317	15947	Rock Lever Extension with 200529C
356C	15945	" " " Set Screw
228297	15947	" " Hinge Pin
356C	15945	" " " Set Screw
228318	15947	" " Knee Arm
356C	15945	" " " Set Screw
228284	15947	" " " Plate with 356C
356C	15945	" " " Set Screw
227728	15947	" " Rod with 227729
*227729	-----	" " " Cap
200529C	15945	" " " Set Screw
228319	-----	Knee Lifter complete,Nos.227728,228284, 228299,228317 and 228318

(Other Knee Lifter parts are listed with
parts of machine head)

FEED DOGS

202279	15919	Feed Dog,for 263060
202280	15919	" " " 263065
202282	15919	" " " 263056 and 263059
202283	15919	" " " 263064
202287	15919	" " " 263067
202288	15919	" " " 263063
207051	15919	" " " 263064
207052	15919	" " " 263064
207075	15919	" " " 263066
207056	15949	" " " 263056

THROAT PLATES

No.	Plate	Name
263056	15949	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202282 and 207056
263059	15949	Throat Plate, 46 needle hole, for needle sizes 16 and 18, with 263145 and two 200136D, for 202282 and 207056
263060	15949	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202279
263063	15948	Throat Plate, 46 elongated needle hole, for needle sizes 20 and 22, with 263145 and two 200136D, for 202288
263064	15948	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202283, 207051 and 207052
263065	15948	Throat Plate, 50 needle hole, for needle sizes 14 and 15, grooved, for thread back of needle, with 263145 and two 200136D, for 202280
263066	15948	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 207075
263067	15949	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202287

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

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NUMERICAL
LIST
OF PARTS

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No.	Plate	Name
144D	15931	Balance Wheel Adjusting Screw
356C	15945	Knee Lifter Rock Lever Extension Set Screw, for 228294
356C	15945	Knee Lifter Rock Lever Hinge Pin Set Screw, for 228295
356C	15945	Knee Lifter Rock Lever Knee Arm Set Screw, for 228294
356C	15945	Knee Lifter Rock Lever Knee Plate Set Screw, for 228284
462C	15931	Hook Set Screw, for 263183
2102	10886	Bobbin Winder Tension Disc, for 225462
12361	14334	Machine Hinge Connection
41400	14334	" Rest Pin (wood)
120342	14334	Oiler (copper plated) with 120343
120343	14334	" Spout (3-1/2 in. long), for 120342
200004E	15944	Arm Screw
200038C	15904	Feed Bar Slide Block Crank Pinch Screw, for 202298
200038C	15904	Feed Driving Connection Crank Pinch Screw, for 202298
200043C	15904	Feed Driving Rock Shaft Center Set Screw
200043C	15904	" Lifting Rock Shaft Center Set Screw
200048D	15944	Presser Bar Position Guide Pinch Screw, for 263194
200054E	15904	Feed Driving Connection Pinch Screw, for 202297
200054E	15904	Feed Lifting Connection Pinch Screw, for 202306
200056E	10886	Bobbin Winder Stop Latch Screw, for 225382
200061C	15944	Tension Stud Set Screw
200074F	15944	Presser Foot Screw, for 202335
200082D	10886	Bobbin Winder Tension Bracket Screw, for 225382
200086C	15931	Needle Bar Connecting Stud Pinch Screw, for 202329
200098E	15931	Arm Shaft Ball Bearing Retainer Screw
200098E	15931	Hook Shaft Ball Bearing Retainer Screw
200106E	15904	Feed Dog Screw
200132E	10247	Take-up Lever Oiling Felt Screw
200132E	10247	Thread Controller Spring Stop Screw
200136D	16501	Bobbin Case Stop Screw, for 263056, 263059, 263060 and 263063 to 263067
200137H	15933	Take-up (auxiliary) Set Screw, for 263195
200141F	15933	Needle Set Screw, for 263192
200145C	15931	Hook Washer Needle Guard Screw, for 263184
200157B	15945	Attachment Screw

NUMERICAL LIST OF PARTS

No.	Plate	Name
200161D	10247	Needle Bar Connecting Link Oil Guard Screw
200161D	10247	Needle Bar Connecting Link Oiling Felt Screw
200205F	15904	Feed Bar Slide Block Hinge Screw, for 203124
200260D	15933	Presser Bar Lifting Releasing Lever Bracket Guide Screw
200262H	15931	Knee Lifter Connection Lever Hinge Screw, for 263308
200262H	15931	Knee Lifter Lifting Lever Hinge Screw, for 263308
200278H	15326	Arm Cap Screw
200299H	10886	Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 225382
200327C	15326	Arm Shaft Connection Belt Pulley Set Screw, for 263009
200328C	15326	Balance Wheel Position Screw, for 263011
200335C	15326	" " Set Screw, for 263011
200335C	15326	Needle Bar Crank Set Screw, for 202328
200338C	16501	Arm Shaft Bushing (front) Set Screw
200338C	16501	" " " (center) Set Screw
200346C	15931	Hook Shaft Bushing (front) Set Screw
200352C	15931	Arm Shaft Ball Bearing Collar Position Screw, for 263006
200352C	15931	Needle Bar Bushing Set Screw
200352C	15931	Presser Bar Bushing Set Screw
200355H	15945	Thread Guide Set Screw
200368H	15945	" Retainer Set Screw
200374C	15931	Needle Bar Connecting Link Stud Set Screw, for 202328
200380C	10886	Bobbin Winder Pulley Set Screw, for 202473
200382C	15904	Feed Lifting Connection Eccentric Set Screw, for 202307
200383C	15931	Hook Shaft Ball Bearing Collar Set Screw, for 263030
200383C	15931	Take-up Lever Hinge Stud Set Screw
200397C	15945	Thread Guide Set Screw
200428C	15933	Needle Bar Crank Position Screw, for 202328
200437C	15904	Feed Lifting Connection Eccentric Position Screw, for 202307
200459C	15945	Cloth Guide Thumb Screw
200462B	15931	Face Plate Thumb Screw
200475B	15944	Presser Bar Thumb Screw Thumb Set Screw
200492B	15944	" " " " (pressure regulating)
200502B	15326	Arm Shaft Bushing (front) Oil Packing Thumb Screw

NUMERICAL LIST OF PARTS

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No.	Plate	Name
200529C	15945	Knee Lifter Rock Lever Rod Set Screw, for 228317
200545C	15904	Feed Driving Connection Hinge Screw
200545C	15904	" Lifting Connection Hinge Screw
200577XC	15931	Bed Plate (back) Screw
200577XC	15931	Throat Plate Screw
200582H	15945	Thread Guide Screw
200592C	15931	Bobbin Case Tension Spring Screw, for 241402
200596F	15931	Hook Gib Screw, for 263184
200602E	15326	Arm Shaft Connection Belt Pulley Position Screw, for 263009
200614C	15931	Hook Gib Hinge Screw, for 263184
200625F	10247	Tension Stud with 204925, for 263107
200641C	15904	Feed Bar Hinge Screw (driving), for 263305
200653C	15933	Presser Bar Lifter Hinge Screw
200665C	15904	Feed Regulating Lever Hinge Screw
200964C	16501	Bobbin Case Latch Stop Screw, for 241403
201007C	15931	Arm Shaft Ball Bearing Collar Set Screw, for 263006
201016F	16501	Bobbin Case Tension Spring Regulating Screw, for 241402
201018C	15944	Hook Shaft Connection Belt Pulley Set Screw, for 263033
201499B	10886	Bobbin Winder Tension Stud, for 225461
201518E	15904	Feed Bar Slide Block Hinge Screw Nut, for 203124
201518E	15904	Feed Driving Connection Hinge Screw Nut
201518E	15904	" Lifting Connection Hinge Screw Nut
201522E	15904	" Bar Hinge Screw Nut, for 263305
201531E	15904	" Driving Eccentric Screw Nut, for 263160
201572B	10886	Bobbin Winder Tension Stud Thumb Nut, for 225462
201572B	10886	Tension Thumb Nut, for 263107
202005	15326	Arm Screw Washer
202135	15931	Face Plate Position Pin, for 263301
202248	15326	Arm Cap Screw Washer
202253	15326	" Shaft Connection Belt Pulley Spring Flange, for 263009
202254	-----	Needle Bar Connecting Link Stud Oil Pack- ing (wick), for 202333
202260	-----	Arm Shaft Bushing (center) Oil Packing (wick), for 265048
202260	-----	Hook Shaft Oil Packing (wick) (front)
202275	15941	Feed Bar, for 263305
202276	15904	" " Slide Block, for 203124
202277	-----	Bobbin Winder Frame Oil Packing (wick), for 225453
202277	-----	Feed Driving Connection Oil Packing (wick), for 202297

NUMERICAL LIST OF PARTS

No.	Plate	Name
202277	-----	Feed Lifting Connection Oil Packing (wick),for 202306
202277	-----	Take-up Lever Driving Stud Oil Packing (wick),for 202399
202279	15919	Feed Dog,for 263060
202280	15919	" " " 263065
202282	15919	" " " 263056 and 263059
202283	15919	" " " 263064
202287	15919	" " " 263067
202288	15919	" " " 263063
202297	15942	" Driving Connection with 200054E and 202277
202298	15904	Feed Bar Slide Block Crank with 200038C, for 203124
202298	15904	Feed Driving Connection Crank with 200038C
202302	15931	Knee Lifter Connection Lever Lifting Rod Cotter Pin,for 202447
202305	15904	Feed Driving Rock Shaft Center
202305	15904	" Lifting Rock Shaft Center
202306	15942	" " Connection with 200054E and 202277
202307	15904	Feed Lifting Connection Eccentric with 200382C and 200437C
202324	15931	Hook Shaft Connection Belt Pulley Spring Flange,for 263033
202328	15946	Needle Bar Crank with 200335C, 200428C, 202333 and two 200374C,for 263038
202329	15933	Needle Bar Connecting Stud 206891 with 200086C and 202330,for 263038
202330	-----	Needle Bar Connecting Stud Oil Packing (wick),for 202329
202333	15933	Needle Bar Connecting Link Stud with 202254,for 202328
202335	15946	Presser Bar 244033 with 200074F
202339	15933	" " Lifter
202346	15944	" " Spring Stop Rod
202355	15942	" " Thumb Screw Thumb Set Screw Packing (brass)
Nos.202398 to 202400,for 263038		
202398	10247	Take-up Lever
202399	10247	" " Driving Stud with 202277
202400	10247	" " Hinge Stud with 202423
202404	10247	Tension Release Plunger
202405	10247	" " Washer,for 263107
202407	10886	Bobbin Winder Tension Spring,for 225462
202407	10886	Tension Spring,for 263107
202410	15945	Thread Controller Spring,for 263107
202411	15945	" " " Stop
202412	15945	" Guide
202414	15945	" "

NUMERICAL LIST OF PARTS

19

No.	Plate	Name
202415	15945	Thread Guide
202417	15945	" "
202423	-----	Hook Shaft Bushing (front) Oil Packing (wick), for 263191
202423	-----	Take-up Lever Hinge Stud Oil Packing (wick), for 202400
202447	15946	Knee Lifter Connection Lever Lifting Rod with 202302, for 263308
202473	10885	Bobbin Winder Pulley with 200380C, for 225382
202478	10886	Bobbin Winder Stop Latch Trip Lever, for 225382
203124	-----	Feed Bar Slide Block Crank 202298 with 200205F, 201518E and 202276
203172	15933	Needle Bar Crank Friction Washer
204235	15326	Arm Position Pin
204329	-----	" Shaft Bushing (front) Oil Pad
204925	15945	Tension Stud Washer, for 200625F
206452	15904	Feed Regulating Lever Spring
206608	15933	Presser Bar Lifting Releasing Lever Bracket Spring
206786	15944	Presser Foot
*206891	-----	Needle Bar Connecting Stud, for 202329
207051	15919	Feed Dog, for 263064
207052	15919	" " " 263064
207056	15949	" " " 263056
207075	15919	" " " 263066
210734	16501	Bobbin Case Latch Lever, for 210914
210735	16501	" " " Flucrum Pin, for 210914
210736	16501	" " " Spring, for 241403
210846	16501	" " Base, for 241404
210913	16501	" " Latch, for 210914
210914	-----	" " " 210913 with 210734 and 210735, for 241403
213161	15904	Feed Regulating Lever with 213657
213657	15904	" " " Spring Pin, for 213161
222583	-----	Hook Shaft Oil Packing (wick) (back)
223847	-----	Arm Shaft Bushing (front) Oil Packing (wick), for 263096
225381	10886	Bobbin Winder Spindle, for 225382
225382	10885	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200299H, 202473, 202478, 225381, 225433, 225444, 225453 to 225456, 225458, 225462, 228026, two each 225459 and wood screws 3/4 in., No. 12, R.H.B.
225433	10885	Bobbin Winder and Tension Bracket Base, for 225382
225438	10886	Bobbin Winder Frame Oil Well Cap, for 225453

No.	Plate	Name
225444	10886	Bobbin Winder Stop Latch, for 225382 Nos. 225453 to 225456, for 225382
225453	10886	Bobbin Winder Frame with 202277 and 225438
225454	10886	Bobbin Winder Frame Hinge Pin
225455	10886	" " " Spring
225456	10886	" " " Plunger
225458	10886	" " Stop Latch Thumb Lever, for 225382
225459	10886	Bobbin Winder Stop Latch Thumb Lever Hinge Stud, for 225382
225459	10886	Bobbin Winder Stop Latch Thumb Lever Joint Stud, for 225382
225461	10886	Bobbin Winder Tension Bracket with 201499B, for 225462
225462	-----	Bobbin Winder Tension Bracket complete, Nos. 201572B, 202407, 225461 and two 2102, for 225382
*225482	-----	Bobbin Case Screw Driver Blade, for 225497
*225483	-----	" " " " Handle, for 225497
*225484	-----	Screw Driver Blade, for 225498
*225485	-----	" " Handle, for 225498
225497	14334	Bobbin Case Screw Driver complete, Nos. 225482 and 225483
225498	14334	Screw Driver complete (7-1/4 in. long), Nos. 225484 and 225485
225554	14334	Wrench (steel)
227728	15947	Knee Lifter Rock Lever Rod with 227729, for 228319
*227729	-----	Knee Lifter Rock Lever Rod Cap, for 227728
228026	10886	Bobbin Winder Tension Bracket Screw Wash- er, for 225382
228284	15947	Knee Lifter Rock Lever Knee Plate with 356C, for 228319
228294	15947	Knee Lifter Rock Lever with two 356C, for 228299
228295	15947	Knee Lifter Rock Lever Bracket with 356C and four wood screws 7/8 in., No. 12, for 228299
228297	15947	Knee Lifter Rock Lever Hinge Pin, for 228299
228299	-----	Knee Lifter Rock Lever Bracket 228295 with 228294 and 228297, for 228319
228316	-----	Drip Pan with four 1 in. wire nails
228317	15947	Knee Lifter Rock Lever Extension with 200529C, for 228319
228318	15947	Knee Lifter Rock Lever Knee Arm, for 228319
228319	-----	Knee Lifter complete, Nos. 227728, 228284, 228299, 228317 and 228318

NUMERICAL LIST OF PARTS

21

No.	Plate	Name
231337	15945	Cloth Guide
237837	15946	Knee Lifter Connection Lever, for 263308
240034	15945	Thread Retainer
241402	16501	Bobbin Case Cap with 200592C, 201016F and 263110, for 241403
241403	-----	Bobbin Case Cap complete, Nos. 200964C, 210736, 210914 and 241402, for 241404
241404	-----	Bobbin Case complete, Nos. 210846 and 241403, for 263185
244004	15944	Presser Bar Lifting Releasing Lever Bracket
244033	-----	Presser Bar (hollow), for 202335
244048	10247	Tension Disc (back), for 263107
244049	10247	" " (front), for 263107
244070	15941	Arm Cap with two 244071
244071	-----	" " Oil Wick, for 244070
263003	15931	" Oil Cup, for 263301
263005	15941	" Shaft Ball Bearing, for 263007
*263006	-----	" " " " Collar with 200352C and 201007C, for 263007
263007	15941	Arm Shaft Ball Bearing Collar 236006 with 263005
263008	15941	Arm Shaft Ball Bearing Retainer
263009	15941	" " Connection Belt Pulley with 200327C, 200602E and two 202253, for 263160
263011	15942	Balance Wheel (disc) (belt groove 2-1/8 in. diam.) with 200328C and 200335C
263013	15946	Bed Plate (back)
263029	15941	Hook Shaft Ball Bearing, for 263031
*263030	-----	" " " " Collar with two 200383C, for 263031
263031	15941	Hook Shaft Ball Bearing Collar 263030 with 263029
263032	15942	Hook Shaft Ball Bearing Retainer
263033	15942	" " Connection Belt Pulley with 202324 and two 201018C
263034	15931	Hook Washer Needle Guard, for 263184
263035	15933	Needle Bar Connecting Link, for 263038
263036	15933	" " " " Oil Guard
263037	15946	" " " " Oiling Felt
263038	-----	" " Crank 202328 with 202329, 202398 to 202400 and 263035
263039	15933	Presser Bar Bushing
263040	-----	Take-up Lever Oiling Felt
263041	15944	" " " Wick with 263097
263056	15949	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202282 and 207056

NUMERICAL LIST OF PARTS

No.	Plate	Name
263059	15949	Throat Plate, 46 needle hole, for needle sizes 16 and 18, with 263145 and two 200136D, for 202282 and 207056
263060	15949	Throat Plate, 50 needle hole, for needle sizes 14 and 15 with 263145 and two 200136D, for 202279
263063	15948	Throat Plate, 46 elongated needle hole, for needle sizes 20 and 22, with 263145 and two 200136D, for 202288
263064	15948	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202283, 207051 and 207052
263065	15948	Throat Plate, 50 needle hole, for needle sizes 14 and 15 grooved, for thread back of needle, with 263145 and two 200136D, for 202280
263066	15948	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 207075
263067	15949	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202287
263091	15946	Face Plate
263094	15904	Feed Driving Eccentric Adjusting Disc Locking Stud, for 263160
263095	15904	Feed Driving Eccentric Adjusting Disc Locking Stud Spring, for 263160
263096	15941	Arm Shaft Bushing (front) with 223847
263097	-----	Take-up Lever Oiling Wick Wire, for 263041
263098	15944	Presser Bar Spring
263099	16501	Bobbin
263105	15946	Arm Shaft Connection Belt
263106	15945	Tension Spring Washer, for 263107
263107	-----	Tension complete, Nos. 200625F, 201572B, 202405, 202407, 202410, 244048, 244049 and 263106
263110	16501	Bobbin Case Tension Spring, for 241402
263117	15933	Needle Bar Bushing (lower)
263118	15945	Thread Guide (on needle bar bushing)
263122	15931	Hook G1b, for 263184
263134	-----	" Oiling Felt, for 263183
263139	-----	" Shaft Oil Wick, for 263307
263145	16501	Bobbin Case Stop, for 263056, 263059, 263060 and 263063 to 263067
263158	15941	Bed Slide (front)
263160	-----	Arm Shaft Connection Belt Pulley 263009 with 263094, 263095, 263161, 263162 two each 201531E and 350351C
263161	15941	Feed Driving Eccentric (indexed), for 263160

NUMERICAL LIST OF PARTS

23

No.	Plate	Name
263162	15941	Feed Driving Eccentric Adjusting Disc, for 263160
263183	-----	Hook with 263134 and two 462C, for 263184
263184	15931	" 263183 with 200145C, 200614C, 263034, 263122 and two 200596F, for 263185
263185	-----	Hook and Bobbin Case complete, Nos. 241404 and 263184
263191	15942	Hook Shaft Bushing (front) with 202423
263192	15946	Needle Bar with 200141F
263193	15931	" " Bushing (upper)
263194	15944	Presser Bar Position Guide with 200048D
263195	15944	Take-up (auxiliary) with 200137H
263197	15941	Bed Plate (back) Gasket (paper)
*263301	-----	Arm with 202135 and 263003
263302	15947	" Shaft
*263303	-----	Bed
263304	15947	Feed Driving Rock Shaft, for 263305
263305	-----	" " " " 263304 with 200641C, 201522E and 202275
263306	15947	Feed Lifting Rock Shaft
263307	15947	Arm Shaft with 263139
263308	-----	Knee Lifter Connection Lever 237837 with 202447, 263309 and two 200262H
263309	15947	Knee Lifter Lifting Lever, for 263308
265048	15946	Arm Shaft Bushing (center) with 202260
350351C	15904	Feed Driving Eccentric Screw, for 263160

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

**ILLUSTRATIONS
OF
PARTS**

PLATE 10247—FULL SIZE

202398



202404

200625

202400



202399

202401

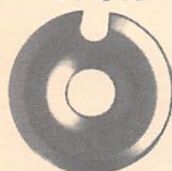
202405



244048

244049

202407



200081

200161

200132

201572



PLATE 10885—ONE-FOURTH SIZE

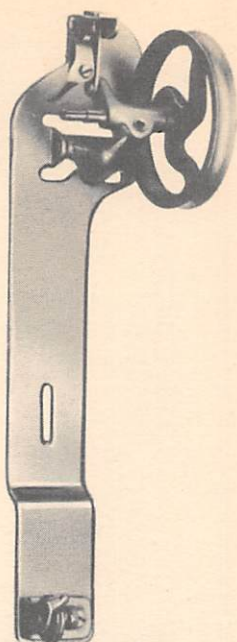
225433



202473



225382



2102

202407

225461

201499

200082

201572

225438

225459

200299

228026

225453

200380

225454

225456

225444

225455

225381

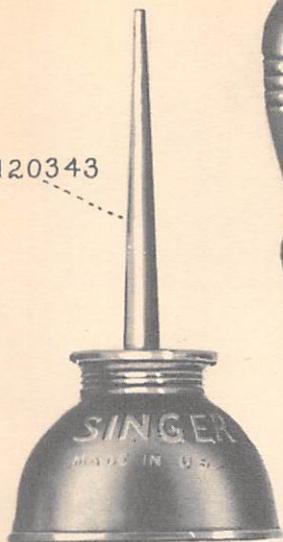
PLATE 14334—ONE-HALF SIZE

120342

225498

225497

120343



225554



12361

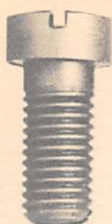


41400



PLATE 15326 - FULL SIZE

200010



204235



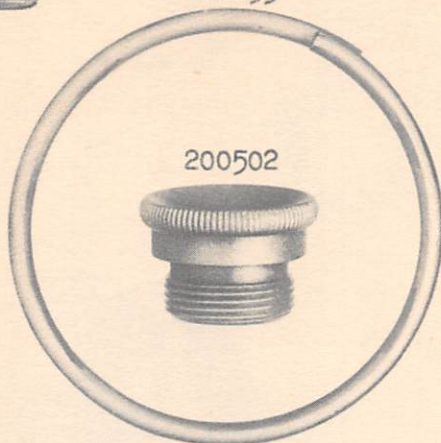
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10554



202253



200502



200602



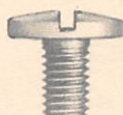
200328



200335



200062



200570



200278



350332



200378



200357



202005



202248



PLATE 15904—FULL SIZE

200641



202276



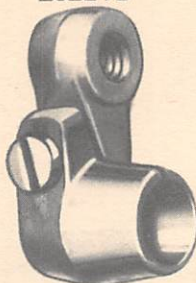
200545



206452



202298



201518



201522



201531



200437



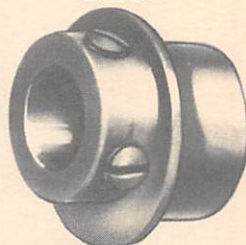
200054



213161



202307



200038



263095



200205



200382



202305



200106



213657



200043



351845



263023



350351



263094

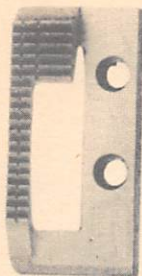


200665

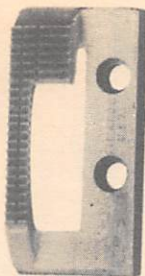


PLATE 15919—FULL SIZE

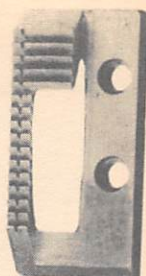
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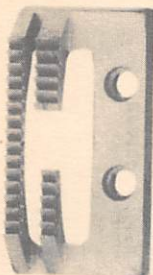
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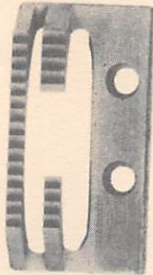
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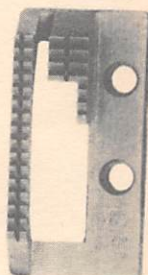
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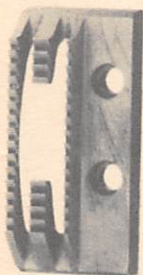
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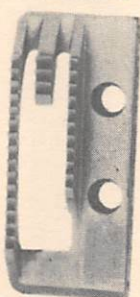
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202287



202282



207075

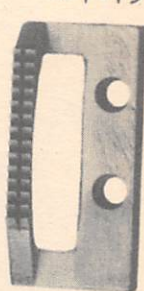
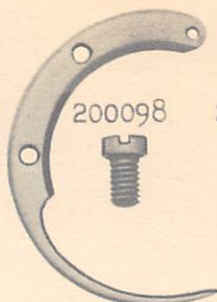


PLATE 1593I - FULL SIZE

263184



263122



200577



200098



201007



200462



144



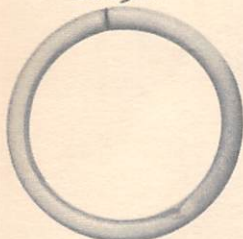
200262



202302



202324



263193



263003



200352



462



200383



263034



200346



200086



200374



202135



200596



200614



200592



200145



PLATE 15933 - FULL SIZE

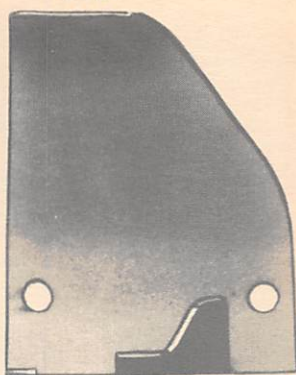
263039



263117



263036



202329

263035

202339

202333



203172



200653

206608

200428

200260



226080

200137

200141

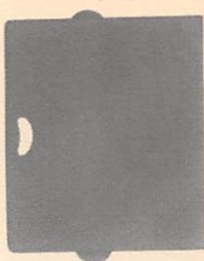


PLATE 1594I - ONE-HALF SIZE

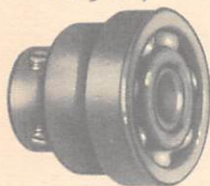
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263158



263007



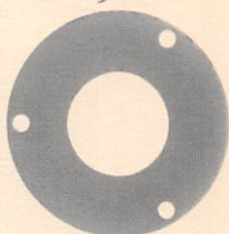
263005



263031



263008



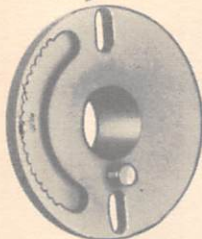
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263096



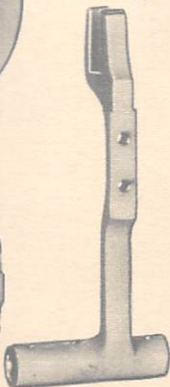
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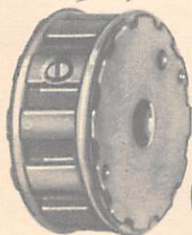
263162



202275



263009



263197



PLATE 15942 - ONE-HALF SIZE

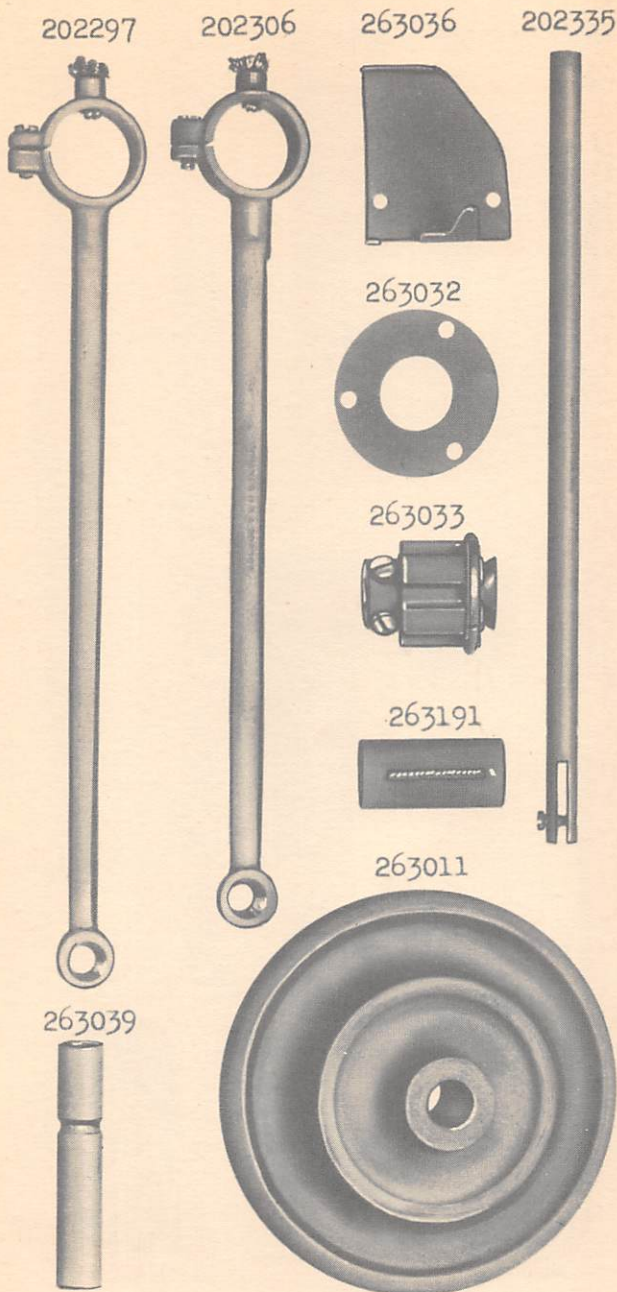


PLATE 15944 - FULL SIZE

201018



200074



244004



263098



263041



200475



200061



206786



200492



202346



263195



200004



263194

200048



PLATE 15945 - FULL SIZE

202412



202414



202417



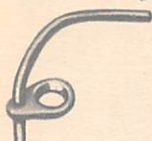
202410



202411



202415



263106



240034



231337



200582



200368



200459



356



263118



200157



204925



200355



200397



200529



PLATE 15946 - ONE-HALF SIZE

263105



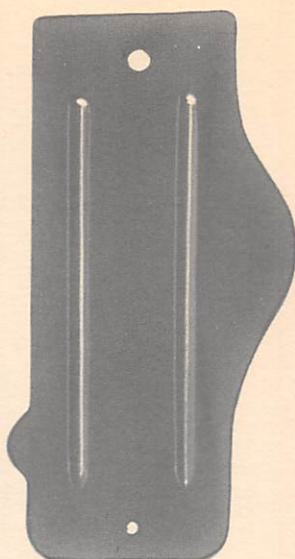
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202335



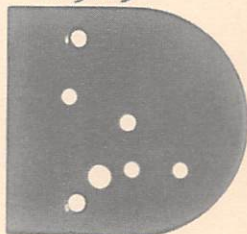
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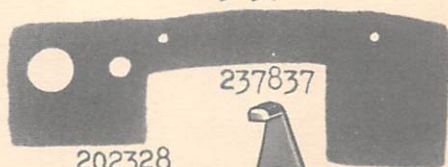
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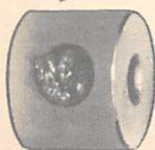
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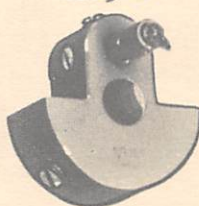
263037



265048



202328



237837



PLATE 15947 - ONE-FOURTH SIZE

263302



263304



263307



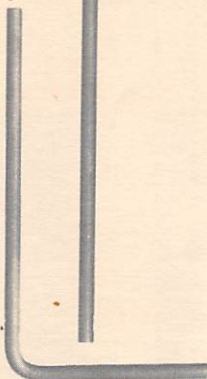
263306



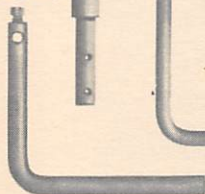
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228318



228317



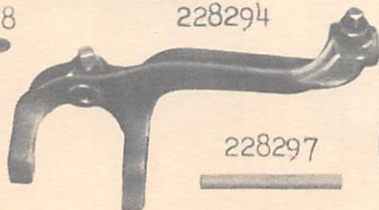
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227728



228294



228284

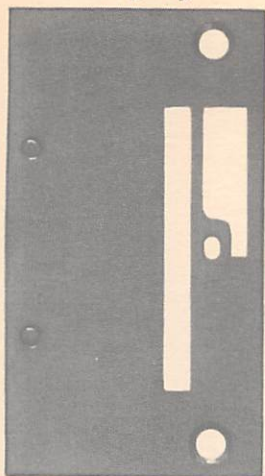


228297

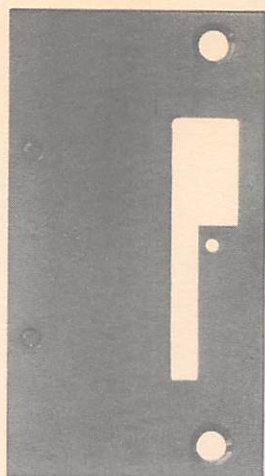


PLATE 15948 - FULL SIZE

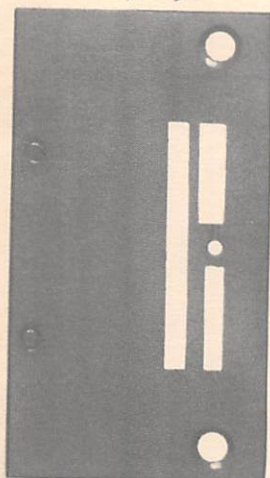
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263064



263065



263066

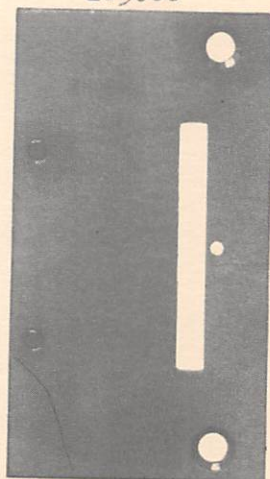
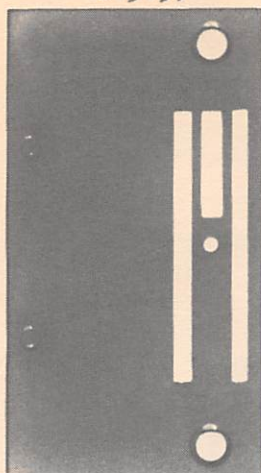


PLATE 15949 - FULL SIZE

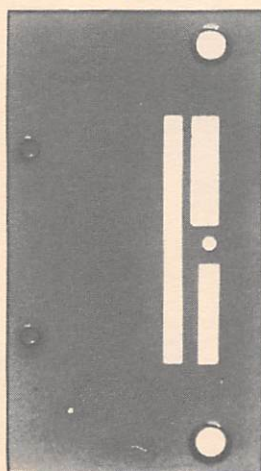
263056
263059



207056



263060



263067

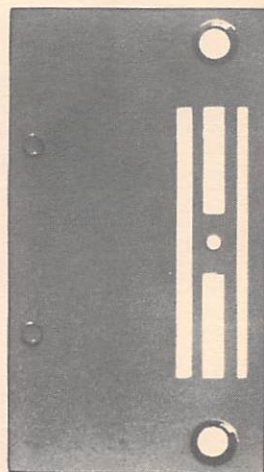


PLATE 16501 - FULL SIZE

200278



202248



200338



200335



200398



201016



263110



200592



200602

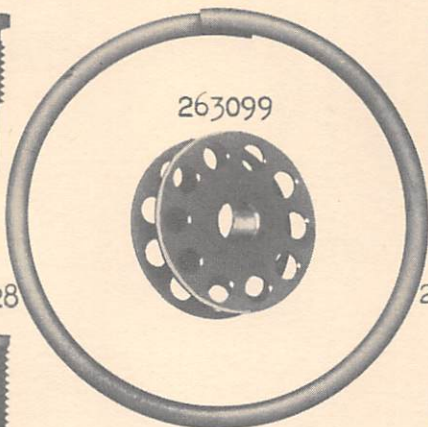


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200327



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200328

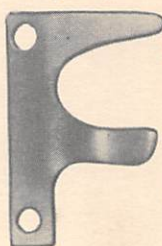
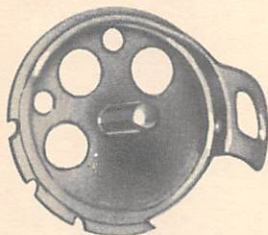


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210846

263145



200079



200136



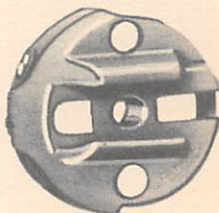
210913 210736



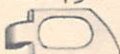
200964



241402



210734



210735



Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

